









# Axalta™ VS3100 Aerosol Etch Primer

 <p>VS3100 Aerosol Etch Primer COMPONENTS</p>	 <p>Medium-wet coats APPLICATION</p>
 <p>Ready to Use MIX RATIO</p>	 <p>To Prime/Seal – 15 minutes DRY TIME</p>
 <p>N/A VISCOSITY</p>	 <p>407 grams / liter 3.4 lbs / gallon VOC</p>



## GENERAL

### DESCRIPTION

Axalta VS3100 is a gray aerosol etch primer designed to adhere well to bare metal to provide good corrosion resistance. Ideal for small touchups over steel, galvanized steel and aluminum.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



## MIXING

Ready to use



## APPLICATION

### SUBSTRATE

Sanded paint and bare steel and properly prepared surfaces such as aluminum and plastics.

### SURFACE PREPARATION

Ensure the surface is free of surface contaminants removing all sanding dust.

### APPLICATION

Shake aerosol for 2 minutes. Spray to test application. Apply medium wet coats. Flash 5 minutes between coats. Replace cap to prevent potential misuse.

### Tips for Success

- Spray 8 to 10 inches from the surface for best results.
- Spray pressure will be lost during extended application. Shake the can or allow the can to rest for a few minutes to re-establish pressure.
- Clear the pick-up tube between applications to reduce clogging.
- Invert the can and purge the paint in the pick-up tube with short bursts from the spray head until the spray fan is clear.



## DRY TIMES

### AIR DRY

Dry to touch:	10 Minutes
Dry to primer/sealer	15 Minutes



## PHYSICAL PROPERTIES

PWMIR Category:	Auto Body Primer (ABP)
Max. VOC (AP):	407 g/L (3.4 lbs./gal)
Avg. Gallon Weight:	824 g/L (6.87 lbs./gal)
Avg. Weight % Volatiles:	89.5%
Avg. Weight % Water:	0.1%
Avg. Weight % Exempt Solvent:	40.5%
Avg. Volume % Water:	0.1%
Avg. Volume % Exempt Solvent:	39.2%
Flash Point:	See SDS

## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States and Canada:  
**1.855.6.AXALTA**  
**Axalta.us**

