



222S™ MIDCOAT ADHESION PROMOTER



GENERAL

DESCRIPTION

A ready-to-spray adhesion promoter for use over OEM clearcoat finishes.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

COMPONENTS

222S™ Midcoat Adhesion Promoter

MIX RATIO

Ready to spray

POT LIFE

Indefinite

ADDITIVES

Accelerator:	Not recommended
Fish Eye Eliminator:	Not recommended
Flex Additive:	Not recommended
Reducer:	Not required
Retarder:	Not required

TINTING

Not recommended



APPLICATION

SUBSTRATES

OEM finishes

SURFACE PREPARATION

- Sand with 1200 grit or finer.
- Remove sanding residue with Final Klean™ 3901S™ Surface Cleaner, 3939S™ Lacquer and Enamel Cleaner or 3909S™ Low VOC Surface Cleaner.
- Tack area free of any dust or dirt particles.

GUN SETUPS

Compliant:	1.4 mm - 1.6 mm
HVLP:	1.3 mm - 1.5 mm

AIR PRESSURE

Compliant:	25-30 psi at the gun
HVLP:	6-8 psi at the gun cap

Refer to the manufacturer's directions for gun specific recommendations.

APPLICATION

Apply 1 medium coat beyond the entire repair area.

CLEANUP

Clean spray equipment as soon as possible with lacquer thinner.



DRY TIMES

AIR DRY

Time to Topcoat: 5-10 minutes at 70°F (21°C)

RECOATABILITY/RE-REPAIR

222S™ may be recoated at any stage.

Tips for Success

If 222S™ dries for more than 2 hours, tack and reapply 1 coat of 222S™.



PHYSICAL PROPERTIES

All Values Ready To Spray

Max. VOC (LE):	801 g/L (6.7 lbs./gal)
Max. VOC (AP):	650 g/L (5.4 lbs./gal)
Avg. Gal. Wt.:	849 g/L (7.08 lbs./gal)
Avg. Wt.% Volatiles:	94.2%
Avg. Wt.% Exempt Solvent:	17.6%
Avg. Wt.% Water:	0.0%
Avg. Vol.% Exempt Solvent:	18.8%
Avg. Vol.% Water:	0.0%
Flash Point:	See MSDS/SDS

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Revised: September 2014

In the United States:
1.855.6.AXALTA
cromax.us

In Canada:
1.800.668.6945
cromax.ca

