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TS Data Sheet 08063

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Ultrapro™ Trim and Emblem Adhesive

Data Sheet

3M Part No.(s)	3M Part Descriptor(s)
08063	3M™ Ultrapro™ Trim and Emblem Adhesive

3M Fax on Demand Identification Number:

Description

A brushable clear gel adhesive designed to bond Automotive Trim and Emblems. This quick-drying adhesive can be used on plastic or metal emblems, interior rigid plastic, tail light lenses, side moldings or upholstery.

Features, Advantages, Benefits

Features	Easy to apply with included brush Not aggressive to paint systems Strong fixturing Clear
Advantages	Minimal hassle for shop technician Won't mar fully cured paint Emblem securely bonded to car Minimal appearance of any squeeze out
Benefits	Quick work to allow technician to move on to other jobs No paint damage for customer to notice Customer pleased with durable, lasting bond Customer pleased with final bond appearance

Typical Physical Properties

Container	8 fluid oz. Brush Top Can
Base	Synthetic Elastomer
Density lbs/Gallon (Appx.)	7.2
Color	Clear
Flash Point - °F	-20°F
Viscosity (CPS) Brookfield Viscometer	60,000 cps
RVF #4 @ 20 RPM	
Solids Content (Appx.)	50% by Weight
Consistency	Thixotropic Gel
Service Temperature - °F	20°F to 165°F
Solvent	Cyclohexane Textile Spirits

Product Uses

This quick-drying adhesive can be used on plastic or metal emblems, interior rigid plastic, tail light lenses, side moldings or upholstery.

Performance Properties

Clear, won't harm cured paint, strong bond

Handling and Application Information

Directions for Use

- Surfaces must be clean and free of oil, dirt, dust and waxes.
- Surfaces can be cleaned with 3M™ General Purpose Adhesive Cleaner (P.N. 08984, 08986, 08987).
- Apply adhesive to one surface.
- Immediately press surfaces together to ensure the transfer of the wet adhesive to second bonding surface.
- Pull apart and allow to remain open for 10-15 seconds.
- Bond the two surfaces firmly together.

* If 'Directions for Use' reference P.N.'s 08984, 08986, or 08987, please read. Federal and local air quality regulations may regulate or prohibit the use of surface preparation and cleanup solvents based on VOC content. Consult your local and Federal air quality regulations for information. When using solvents, use in a well ventilated area. Extinguish all sources of ignition in the work area and observe precautionary measures for handling these materials. Refer to product label and MSDS for P.N. 8984, 8986, or 8987 for detailed precautionary information.

Applications

This quick-drying adhesive can be used on plastic or metal emblems, interior rigid plastic, tail light lenses, side moldings or upholstery.

Storage and Handling

Store at room temperature. Rotate stock on a "first-in-first-out" basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 12 months.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product

Country

US

This document is public. It may be distributed.

Warranty and Limited Remedy

This product will be free from defects in material and workmanship at the time of shipment. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If this product is defective, your exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to replace the product or refund the purchase price.

LIMITATION OF LIABILITY: 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

For Additional Health and Safety Information

3M Automotive After Markets

3M Center, Building 223-6N-01

Saint Paul, MN 55144-1000

1-877-666-2277 (1-877-MMM-CARS)

Material Safety Data Sheets and Technical Data Sheets are also available by calling Fax on Demand 1-800-305-0419.

Help Line 1-800-621-5455 (US) 1-650-596-4407 (International).

3M Fax on Demand/MSDS Identification Number

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