# Rocker Panel Coating - Grey

## 3M Part No.(s)

<table>
<thead>
<tr>
<th>3M Part No.(s)</th>
<th>3M Part Descriptor(s)</th>
</tr>
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<tbody>
<tr>
<td>08889</td>
<td>3M™ Rocker Panel Coating - Grey</td>
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</tbody>
</table>

## Product Description

3M™ Rocker Panel Coating - Grey is a resilient coating designed to protect lower auto body panels from damage such as stone chipping. This coating is applied over primer coated panels and under top coats providing an additional layer of protection to the substrate. 3M™ Rocker Panel Coating - Grey is compatible with common automotive paints.

## Features

- Aerosol Dispensing
- Compatible with Automotive Paints
- Provides Medium to Coarse Texture

## Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Container</td>
<td>24 oz. Aerosol Can</td>
</tr>
<tr>
<td>Base</td>
<td>SEBS rubber and fillers</td>
</tr>
<tr>
<td>Density lbs/Gallon (Appx.)</td>
<td>9.83 lbs/gallon</td>
</tr>
<tr>
<td>Color</td>
<td>Light grey</td>
</tr>
<tr>
<td>Solids Content</td>
<td>45-49%</td>
</tr>
<tr>
<td>Viscosity (CPS) Brookfield Viscometer</td>
<td>3,000 - 7,000</td>
</tr>
<tr>
<td>Solvent</td>
<td>Toluene, Hexane, n-propyl propionate</td>
</tr>
<tr>
<td>Propellant</td>
<td>Propane, Dimethyl ether</td>
</tr>
</tbody>
</table>

## Product Uses

Stone chip protection of lower auto body panels.
3M™ Rocker Panel Coating Grey
08889

Typical Performance Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical application thickness (dry film two coats) - 2 to 3 mils

Two coat dry time @ 73°F (23°C) - 60 minutes

Directions for Use

PREPARATION:
Prime all bare metal surfaces with urethane or epoxy primer. Sand the primer using grade P320-P500, clean the surface and mask accordingly.

Note 1: When repairing into factory applied chip guard coatings prime the sanded factory coating with epoxy primer to prevent “lifting” or “blistering”.

Note 2: Apply only to surfaces primed with a 2K urethane, 2K epoxy primer, or clean sanded paint. Acid etch primers should never be in direct contact with the coating.

1.) Use at room temperatures above 65°F (19°C), shake until agitator ball moves freely in the can.

2.) Apply a light even coat to the surface from a distance of 10-12 inches (25-30 cm), allow 5 minutes dry time.

3.) Apply additional coats to match desired texture. Allow adequate dry time between coats to avoid solvent bubbling. Texture can be varied by adjusting application speed, distance, and coating thickness. For best results, invert the can and spray to clear the actuator between coats and after use.

4.) Allow 1 hour dry time when 2 coats are applied (more dry time needed if additional coats have been applied) prior to painting. Lightly scuff sand using grade P500-P600 abrasive and apply primer/sealer prior to top coating. (Refer to paint company guidelines for paint application information.)

Applications

See “Product Uses” above.

Storage and Handling

Store at room temperature. Rotate stock on a “first-in, first-out” basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months. Use in a well-ventilated area.
Precautionary Information
Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

Technical Information
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For Additional Health and Safety Information
3M
Automotive Aftermarket Division
3M Center, Building 223-6N-01
St. Paul, MN 55144-1000
1-877-666-2277 (1-877-MMM-CARS)
www.3M.com/automotive

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