Document Control

Scotch® Performance Masking Tape 233+

Data Sheet

| 3M Part No.(s) | 3M Part Descriptor (s) | | |
|----------------|------------------------------------|--|--|
| 26330 | 6mm x 55m Bulk - 96 rolls/case | | |
| 26332 | 12mm x 55m Bulk - 48 rolls/case | | |
| 26334 | 18mm x 55m Bulk - 48 rolls/case | | |
| 26335 | 21mm x 55m Bulk - 40 rolls/case | | |
| 26336 | 24mm x 55m Bulk - 24 rolls/case | | |
| 26338 | 36mm x 55m Bulk - 16 rolls/case | | |
| 26340 | 48mm x 55m Bulk - 12 rolls/case | | |
| 26341 | 72mm x 55m Bulk - 8 rolls/case | | |
| 26343 | 3mm x 55m Boxed - 12 rolls/case | | |
| 26344 | 6mm x 55m Boxed - 12 rolls/case | | |
| 46334 | 18mm x 55m Wrapped - 48 rolls/case | | |
| 46338 | 36mm x 55m Wrapped - 24 rolls/case | | |

Detailed Product Description

Scotch® Performance Masking Tape 233+ is a high performance crepe paper masking tape designed specifically for the automotive repair industry. It is highly conformable and provides outstanding paint lines for critical paint masking jobs.

Features, Advantages, Benefits

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- 1. Proprietary adhesive
- 2. Bright green color
- 3. Controlled crepe paper backing
- 4. Backing saturant
- 5. Special backsize treatment
- 6. Unique components

Advantages

- 1. Instant adhesion, good holding power and adhesive transfer resistance
- 2. Improved visibility
- 3. Smoothness, thin, dead stretch, improved conformability
- 4. Solvent and moisture resistant
- 5. Controlled unwind
- 6. Balanced construction

Benefits

- 1. Sticks easily/allows fast application, resists lifting/curling, clean removal helps minimize labor required to remove transferred adhesive
- 2. Assists in improving edge alignment
- 3. Good surface contact provides secure holding, sharp paint line/quality paint job, resists recovery, and easy handling/allows fast application
- 4. Minimizes bleed-through and rework
- 5. Easy to use/helps reduce waste
- 6. Excellent versatility/efficient tool helps save time and money.

Typical Physical Properties

Adhesion to Steel36 oz/in widthASTM D-3330Tensile Strength25 lbs/inch widthASTM D-3759

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Elongation at Break 10% ASTM D-3759
Tape Thickness 6.7 mils (0.17mm) ASTM D3652

Temperature Use RangeUp to 250 degrees F (121 degrees C) for up to 30 minutes

Product Uses

High performance masking tape for use in all automotive repair and painting applications.

Performance Properties

- Highly conformable
- Superior adhesive transfer resistance
- Provides outstanding paint lines
- Balanced construction for applications where clean removal and conformability are critical requirements
- Easy unwind for easy handling
- Better adhesion in hot and cold conditions
- Strong backing for better sliver resistance
- Good over-taping performance
- Manufactured in an ISO 9002 registered plant to meet worldwide quality standards

Directions for Use

Designed for indoor use. Prolonged exposure to sun and heat may cause tape to become very difficult to remove.

Applications

Storage and Handling

For best performance use this product within 12 months from the date of manufacture. Store product in the original carton under normal conditions of 70 degrees F and 50% relative humidity.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product .

Warranty and Limited Remedy

Technical Information: The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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Product Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product

in a particular application Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating

the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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