

Nason® 403-00™ Acrylic Trim Clearcoat



GENERAL

DESCRIPTION

An acrylic clearcoat designed to cut in or touch-up inside fenders, door frames and other openings. It is fast drying and easy to apply with relatively low overspray.

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



MIXING

Ready to use



APPLICATION

SUBSTRATE

Sanded paint or fresh base coat.

SURFACE PREPARATION

Ensure the surface is free of contaminants removing all sanding dust.

APPLICATION

Shake aerosol for 2 minutes. Spray to test application. Apply medium coats. Flash 5 minutes between coats. Replace cap to prevent potential misuse.

Tips for Success

- Higher film build per coat and higher number of coats increase dry time significantly.
- Spray 8 to 10 inches from the surface for best results.
- Spray pressure will be lost during extended application. Shake the can or allow the can to rest for a few minutes to re-establish pressure.
- Clear the pick-up tube between applications to reduce clogging.
- Invert the can and purge the paint in the pick-up tube with short bursts from the spray head until the spray fan is clear.



DRY TIMES

AIR DRY

Tack Free

10 Minutes



PHYSICAL PROPERTIES

PWMIR Category: Clear Coating Product (CCP)

MIR: 1.42

Max VOC (AP): 508 g/L (4.2 lbs./gal) Avg. Gallon Weight: 808 g/L (6.74 lbs./gal)

Avg. Weight % Volatiles: 88.0%
Avg. Weight % Water: 0.0%
Avg. Weight % Exempt Solvent: 25.2%
Avg. Volume % Water: 0.0%
Avg. Volume % Exempt Solvent: 21.4%

Flash Point: See SDS/MSDS

VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special



mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Revised: February 2015

In the United States: 1.855.6.AXALTA nasonfinishes.com In Canada: 1.800.668.6945 nasonfinishes.ca

