

# Nason® 421-24™ / 421-25™ / 421-26™ Primer



## GENERAL

### DESCRIPTION

An aerosol primer that is easy to apply and adheres well to bare metal for good corrosion resistance.

### COLORS

- 421-24™ Primer - Gray
- 421-25™ Primer - Red Oxide
- 421-26™ Primer - Beige

The products referenced herein may not be sold in your market. Please consult your distributor for product availability.



## MIXING

Ready to use



## APPLICATION

### SUBSTRATES

Sanded paint and bare steel and properly prepared surfaces such as aluminum and plastics.

### SURFACE PREPARATION

Ensure the surface is free of surface contaminants removing all sanding dust.

### APPLICATION

Shake aerosol for 2 minutes. Spray to test application. Apply medium wet coats. Flash 5 minutes between coats. Replace cap to prevent potential misuse.

### Tips for Success

- Spray 8 to 10 inches from the surface for best results.
- Spray pressure will be lost during extended application. Shake the can or allow the can to rest for a few minutes to re-establish pressure.
- Clear the pick-up tube between applications to reduce clogging.
- Invert the can and purge the paint in the pick-up tube with short bursts from the spray head until the spray fan is clear.



## DRY TIMES

### AIR DRY

|                 |            |
|-----------------|------------|
| Dry to touch:   | 10 Minutes |
| Dry to sand:    | 15 Minutes |
| Dry to topcoat: | 15 Minutes |



## PHYSICAL PROPERTIES

| PWMIR Category:          | Auto Body Primer (ABP)  |                         |                         |
|--------------------------|-------------------------|-------------------------|-------------------------|
|                          | 421-24                  | 421-25                  | 421-26                  |
| Max. VOC (AP):           | 508 g/L (4.2 lbs./gal)  | 511 g/L (4.3 lbs./gal)  | 367 g/L (3.1 lbs./gal)  |
| Avg. Gallon Weight:      | 808 g/L (6.74 lbs./gal) | 808 g/L (6.74 lbs./gal) | 808 g/L (6.74 lbs./gal) |
| Avg. Weight % Volatiles: | 85.2%                   | 86.2%                   | 81.1%                   |

|                 |       |       |       |
|-----------------|-------|-------|-------|
| Avg. Weight %   | 0.0%  | 0.0%  | 0.0%  |
| Water:          |       |       |       |
| Avg. Weight %   | 22.3% | 22.9% | 35.7% |
| Exempt Solvent: |       |       |       |
| Avg. Volume %   | 0.0%  | 0.0%  | 0.0%  |
| Water:          |       |       |       |
| Avg. Volume %   | 14.5% | 14.2% | 31.3% |
| Exempt Solvent: |       |       |       |

Flash Point: See MSDS

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## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:  
**1.855.6.AXALTA**  
**nasonfinishes.com**

In Canada:  
**1.800.668.6945**  
**nasonfinishes.ca**

