Printing date 06/01/2016 Reviewed on 05/17/2016

1 Identification

- · Product identifier
- · Trade name: 39650 (3965A & 3963B catalyzed)
- · Article number: 39650 Kit
- · Application of the substance / the mixture Coating
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

SEM Products Inc. 1685 Overview Drive

Rock Hill, SC 29730

803 207 8225

· Information department:

cust_care@semproducts.com : SEM Products,Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT

· Emergency telephone number: CHEMTREC 1-800-424-9300

2 Hazard(s) identification

· Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

STOT SE 2 H371 May cause damage to organs.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- · Label elements
- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms







GHS02 C

GHS07

GHS08

· Signal word Danger

(Contd. on page 2)



Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 1)

· Hazard-determining components of labeling:

HDI Prepolymer

POLYESTER RESIN

Talc

heptan-2-one

· Hazard statements

H225 Highly flammable liquid and vapor.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H371 May cause damage to organs.

H335 May cause respiratory irritation.

· Precautionary statements

	<i>y</i>
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P284	[In case of inadequate ventilation] wear respiratory protection.
P280	Wear protective gloves / eye protection / face protection.
P240	Ground/bond container and receiving equipment.
P233	Keep container tightly closed.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing must not be allowed out of the workplace
D202 D261	P252 If on skin (or hair). Take off immediately all contaminated electrics

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321	Specific treatment (see on this label).
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P363	Wash contaminated clothing before reuse.
P301 + P311	If inhaled: If breathing is difficult remove person to fresh air and k

If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for P304+P341

If skin irritation or rash occurs: Get medical advice/attention.

P333+P313

P337+P313 If eye irritation persists: Get medical advice/attention. P330 Rinse mouth.

P370+P378 *In case of fire: Use for extinction: CO2, powder or water spray.* P308+P311 IF exposed or concerned: Call a POISON CENTER/doctor. P362+P364 Take off contaminated clothing and wash it before reuse.

P405 Store locked up.

Store in a well-ventilated place. Keep cool. P403+P235

Dispose of contents/container in accordance with local/regional/national/international P501

regulations.

(Contd. on page 3)

ata Sheet SHA HCS

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 2)

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 1 Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description:

Mixture: consisting of the following components.

Weight percentages

· Dangerous o	•	
14807-96-6	Talc	13 - 30%
28182-81-2	HDI Prepolymer	13 - 30%
67-64-1	acetone	7 - 10%
	POLYESTER RESIN	7 - 10%
	POLYESTER RESIN	7 - 10%
123-86-4	n-butyl acetate	5 - 7%
	heptan-2-one	1.5 - 5%
763-69-9	ethyl 3-ethoxypropionate	1.5 - 5%

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· After swallowing: Immediately call a doctor.

(Contd. on page 4)

SEM

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 3)

- · Information for doctor:
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

- · Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Mount respiratory protective device.

Wear protective equipment. Keep unprotected persons away.

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

No special measures required.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep respiratory protective device available.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: Store in a cool location.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

(Contd. on page 5)

Safety Data Sheet acc. to OSHA HCS

SEM

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 4)

 \cdot *Specific end use*(s) *No further relevant information available.*

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

At th	is time, the other constituents have no known exposure limits.
67-6	4-1 acetone
PEL	Long-term value: 2400 mg/m³, 1000 ppm
REL	Long-term value: 590 mg/m³, 250 ppm
TLV	Short-term value: 1187 mg/m³, 500 ppm
	Long-term value: 594 mg/m³, 250 ppm BEI
123-	86-4 n-butyl acetate
PEL	Long-term value: 710 mg/m³, 150 ppm
REL	Short-term value: 950 mg/m³, 200 ppm
	Long-term value: 710 mg/m³, 150 ppm
TLV	Short-term value: 712 mg/m³, 150 ppm
	Long-term value: 238 mg/m³, 50 ppm
110-4	43-0 heptan-2-one
PEL	Long-term value: 465 mg/m³, 100 ppm
REL	Long-term value: 465 mg/m³, 100 ppm
TLV	Long-term value: 233 mg/m³, 50 ppm
· Ingr	edients with biological limit values:
67-6	4-1 acetone
BEI	50 mg/L
	Medium: urine
	Time: end of shift
	Parameter: Acetone (nonspecific)

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

(Contd. on page 6)

SEM

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 5)

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and of	chemical properties
· General Information · Appearance:	
Form:	Liquid
Color:	According to product specification
· Odor:	Characteristic
· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition Melting point/Melting range: Boiling point/Boiling range:	Undetermined. 55°C
· Flash point:	-19 °C
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	370 °C
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.
· Explosion limits:	
Lower:	2.6 Vol %
Upper:	13.0 Vol %
· Vapor pressure at 20 °C:	233 hPa
· Density at 20 °C: · Relative density	1.19372 g/cm³ Not determined.

(Contd. on page 7)

Safety Data Sheet acc. to OSHA HCS



Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

		(Contd. of page
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
· Partition coefficient (n-octano	ol/water): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
· Solvent content:		
Organic solvents:	22.1 %	
VOC content:	12.1 %	
	170.6 g/l / 1.42 lb/gl	
Solids content:	77.5 %	
· Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · *Incompatible materials:* No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC50 values that are relevant for classification:			
28182-81	2 HDI Pre	polymer	
Oral	LD50	1000 mg/kg (rat)	
Dermal	LD50	5000 mg/kg (rabbit)	
Inhalative	LC50/4 h	137-1150 mg/l (rat)	

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization:

 $Sensitization\ possible\ through\ inhalation.$

Sensitization possible through skin contact.

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

Irritant

(Contd. on page 8)

USA

Reviewed on 05/17/2016 Printing date 06/01/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 7)

· Carcinogenic categories	
· IARC (International Agency for Research on Cancer)	
14807-96-6 Talc	3
1330-20-7 xylene	3
· NTP (National Toxicology Program)	
None of the ingredients is listed.	
· OSHA-Ca (Occupational Safety & Health Administration)	
None of the ingredients is listed.	

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information

14 Transport information				
· UN-Number · DOT, ADR, IMDG, IATA	UN1263			
· UN proper shipping name				
$\cdot DOT$	Paint			
· ADR	1263 Paint, special provision 640D			
· IMDG	PAINT (HDI Prepolymer)			
· IATA	PAINT			

(Contd. on page 9)

SEM

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 8) · Transport hazard class(es) $\cdot DOT$ · Class 3 Flammable liquids · Label · ADR, IMDG · Class 3 Flammable liquids · Label \cdot IATA · Class 3 Flammable liquids · Label · Packing group · DOT, ADR, IMDG, IATA II· Environmental hazards: Product contains environmentally hazardous substances: HDI Prepolymer · Marine pollutant: No Symbol (fish and tree) Symbol (fish and tree) · Special marking (ADR): · Special precautions for user Warning: Flammable liquids · EMS Number: *F-E,S-E* · Stowage Category · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable. · Transport/Additional information: · Quantity limitations On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L $\cdot ADR$ · Excepted quantities (EQ) Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml (Contd. on page 10)

115

Safety Data Sheet acc. to OSHA HCS

SEM

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

· IMDG
· Limited quantities (LQ)
· Excepted quantities (EQ)

Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

· UN "Model Regulation":

UN 1263 PAINT, SPECIAL PROVISION 640D, 3, II

Safety, healt	h and environmental regulations/legislation specific for the substance or mixture	
Sara		
	(extremely hazardous substances):	
	ngredient is listed.	
	Specific toxic chemical listings):	
14807-96-6		
	ACRYLIC RESIN	
1330-20-7	·	
822-06-0	hexamethylene-di-isocyanate	
	Substances Control Act):	
14807-96-6		
	HDI Prepolymer	
67-64-1		
	n-butyl acetate	
	heptan-2-one	
	ethyl 3-ethoxypropionate	
1330-20-7	·	
	dibutyltin dilaurate	
	hexamethylene-di-isocyanate	
Proposition		
	nown to cause cancer:	
$1330-20-7 x_1$		
	nown to cause reproductive toxicity for females:	
None of the i	ngredients is listed.	
Chemicals k	nown to cause reproductive toxicity for males:	
None of the i	ngredients is listed.	
Chemicals k	nown to cause developmental toxicity:	
	ngredients is listed.	
Cancerogeni	ty categories	
EPA (Enviro	nmental Protection Agency)	
67-64-1 a	cetone	
1330-20-7 x	ylene	

Safety Data Sheet acc. to OSHA HCS

Printing date 06/01/2016 Reviewed on 05/17/2016

Trade name: 39650 (3965A & 3963B catalyzed)

(Contd. of page 10)

		(Conta. of page 10
TLV (Thres	hold Limit Value established by ACGIH)	
14807-96-6	Talc	A4
67-64-1	acetone	A4
1330-20-7	xylene	A4
77-58-7	dibutyltin dilaurate	A4
NIOSH-Ca	(National Institute for Occupational Safety and Health)	
None of the	ingredients is listed.	

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms







GHS02

GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

HDI Prepolymer

POLYESTER RESIN

Talc

heptan-2-one

- · Hazard statements
- H225 Highly flammable liquid and vapor.
- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H317 May cause an allergic skin reaction.
- H371 May cause damage to organs.
- H335 May cause respiratory irritation.

· Precautionary statements

	<i>J</i> ************************************
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P284	[In case of inadequate ventilation] wear respiratory protection.
P280	Wear protective gloves / eye protection / face protection.
P240	Ground/bond container and receiving equipment.
P233	Keep container tightly closed.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing must not be allowed out of the workplace.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321 Specific treatment (see on this label).

P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor. IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. P301+P312

(Contd. on page 12)

Safety Data Sheet acc. to OSHA HCS



Trade name: 39650 (3965A & 3963B catalyzed)

	(Contd. of page 11)	
P363	Wash contaminated clothing before reuse.	
P304+P341	If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P330	Rinse mouth.	
P370+P378	In case of fire: Use for extinction: CO2, powder or water spray.	
P308+P311	IF exposed or concerned: Call a POISON CENTER/doctor.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P405	Store locked up.	
P403+P235	Store in a well-ventilated place. Keep cool.	
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.	
· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.		

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: Steve Gaver (sgaver@semproducts.com)
- · Date of preparation / last revision 06/01/2016 / 6
- · Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

 ${\it HMIS: Hazardous\ Materials\ Identification\ System\ (USA)}$

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Acute Tox. 4: Acute toxicity - Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation - Category 1

STOT SE 2: Specific target organ toxicity (single exposure) – Category 2

* * Data compared to the previous version altered.