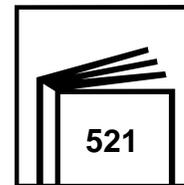


Standox[®] 2K Transparent Adhesion Sealer



Ordering Information:

1 Liter	2K Transparent Adhesion Sealer	020 15048
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Features:

- ✧ Transparent 2K Adhesion Promoter
- ✧ Specialty Coating for unsanded paintwork
- ✧ Chromate free

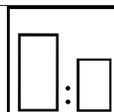
Working Process: Adhesion Promoter- Specialty Coating

Substrates:

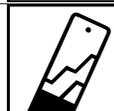
- ✓ Through-hardened, thoroughly cleaned, unsanded painted substrates
- ✓ Unsanded replacement parts primed with solvent resistant E-coat primer can be directly coated with this product after thoroughly cleaning with **Standox** Silicone Remover Antistatic/ **Standohyd**[®] VOC Cleaner 25 /**Standohyd** Cleaner and a scuff pad.



For substrate preparation information see **Standox** Painting System S1!



3:1 with **Standox** 2K Hardeners (05-15, 15-25, 20-30, 25-40, 30-45)
potlife 45 min/68°F (20°C)



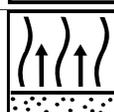
30% **Standox** 2K Smart Blend Plus (16174) or **Standox** 2K Fadeout Thinner (11247)
14-16 s/DIN 4 mm/68°F (20°C)



1.3 - 1.4 mm
1 coat = 0.6 mil (15 micron)
Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.



1.2 - 1.3 mm
1 coat = 0.6 mil (15 micron)
Please refer to gun manufacturer and local legislation for proper spray pressure recommendations.



15 min /68°F (20°C)



Standocryl 2K Paints or **Standox** Basecoat / **Standoblue**[®] Basecoat with **Standocryl** 2K Clears

Standex[®] 2K Transparent Adhesion Sealer

Important Technical Remarks:

- For warranty repairs, pre-prime all bare metal, aluminum and galvanized substrates with a **Standex** Etch Primer.
- **Standex** 2K Fast Dry Additive (16169) can not be used in this product.
- **Standex** 2.1 Hardeners may not be used in this product.
- Do not use **Standex** 2K Smart Blend, only use **Standex** 2K Smart Blend Plus.
- **Standex** 2K Transparent Adhesion Sealer may be used as a wet on wet sealer when thinned 20% with 2K Thinners (excluding Thinner 2K 35-45).

Important Legislative Remarks:

- Please see the appropriate VOC Wallchart for compliance for your area. The values depicted below are “ready to spray”.

VOC Category	VOC (ap/le) g/l	Wt% Volatiles, Water & Exempts	Gallon Weight
Primer-Sealer	573 g/l	47.2%, 0.006%, 0%	10.13 lbs/gal

- **For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.**
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.